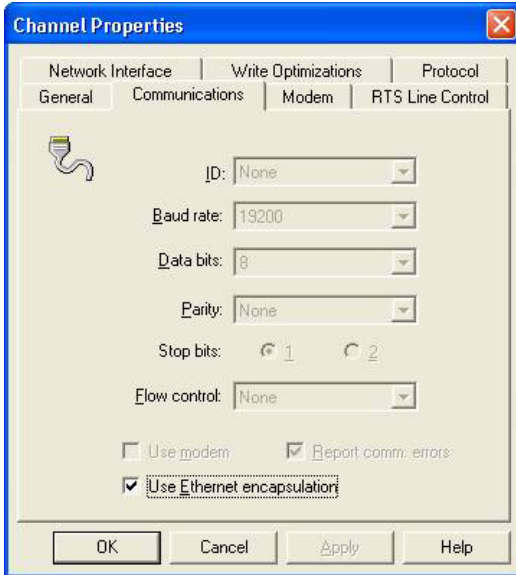


DL4500-EDH+/DH-485 Kepware Setup

This is how to setup the Kepware Channel and Device to work with the DL4500-EDH+/DH-485.



Channel Properties

Network Interface | Write Optimizations | Protocol
General | Communications | Modem | RTS Line Control

ID: None

Baud rate: 19200

Data bits: 8

Parity: None

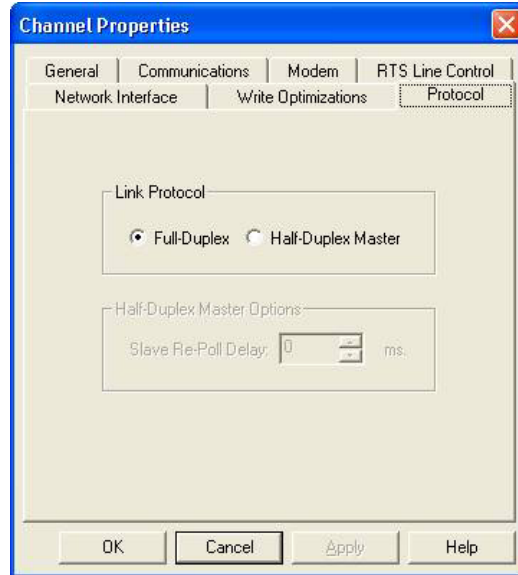
Stop bits: 1 2

Flow control: None

Use modem Report comm. errors

Use Ethernet encapsulation

OK Cancel Apply Help



Channel Properties

General | Communications | Modem | RTS Line Control
Network Interface | Write Optimizations | Protocol

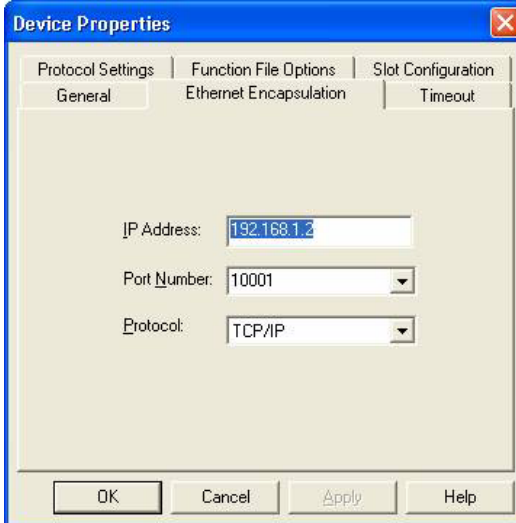
Link Protocol

Full-Duplex Half-Duplex Master

Half-Duplex Master Options:

Slave Re-Poll Delay: 0 ms.

OK Cancel Apply Help



Device Properties

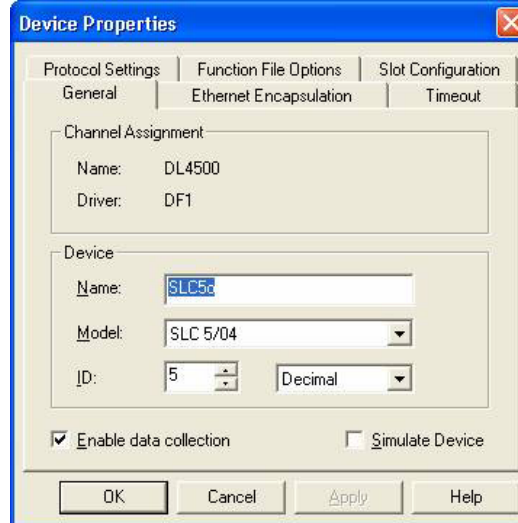
Protocol Settings | Function File Options | Slot Configuration
General | Ethernet Encapsulation | Timeout

IP Address: 192.168.1.2

Port Number: 10001

Protocol: TCP/IP

OK Cancel Apply Help



Device Properties

Protocol Settings | Function File Options | Slot Configuration
General | Ethernet Encapsulation | Timeout

Channel Assignment

Name: DL4500

Driver: DF1

Device

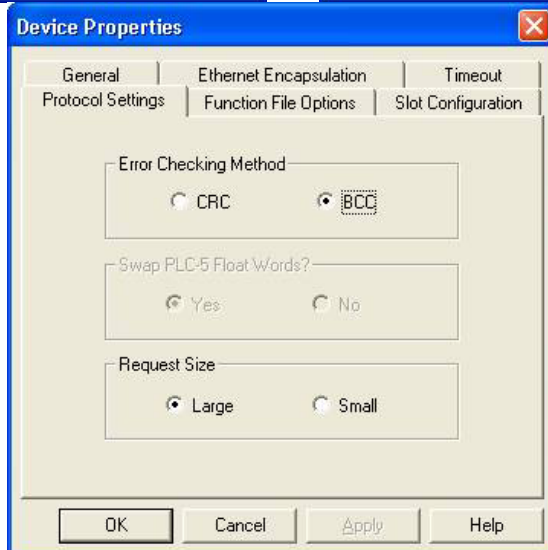
Name: SLC5c

Model: SLC 5/04

ID: 5 Decimal

Enable data collection Simulate Device

OK Cancel Apply Help



Device Properties

General | Ethernet Encapsulation | Timeout
Protocol Settings | Function File Options | Slot Configuration

Error Checking Method

CRC BCC

Swap PLC-5 Float Words?

Yes No

Request Size

Large Small

OK Cancel Apply Help